

What is claimed is:

- 5 1. A method for the manufacture of surface-sized printing paper, the base paper of said printing paper containing mechanical pulp and/or recycled fibre, and said method comprises the surface sizing and calendering of the base paper, wherein the base paper is calendered before surface sizing in a calender comprising at least one nip that is formed between a roll with a hard surface and a soft counter surface.
- 10 2. The method according to claim 1, wherein the base paper is calendered before surface sizing in a supercalender or multಿನip calender.
- 15 3. The method according to claim 1 or 2, wherein the base paper is calendered before surface sizing in such a manner that the PPS-10 surface roughness of the same after calendering and before surface sizing is advantageously 1.0 to 1.3  $\mu\text{m}$ .
- 20 4. The method according to any of the preceding claims, wherein after calendering the base paper is surface sized with a surface sizing agent, the amount of the surface sizing agent being 3  $\text{g/m}^2$  per side.
5. The method according to claim 4 wherein the amount of surface sizing agent is under 2  $\text{g/m}^2$  per side.
- 25 6. The method according to claim 3 wherein the amount of surface sizing agent is 0.5 to 1.5  $\text{g/m}^2$  per side.
7. The method according to claim 3, wherein in that the base paper is surface sized on both sides.
- 30 8. The method according to claim 3, wherein after surface sizing the base paper is calendered in a calender having one or two nips.
- 35 9. The method according to claim 8 wherein in that after surface sizing the base paper is calendered in a calender that comprises a nip that is formed between a hard-faced roll and a soft-faced roll.

10. A surface-sized printing paper in which the base paper contains mechanical pulp and/or recycled fibre and filler 10 to 40 % by weight of the total fibre content, the surface roughness of said printing paper being 2.0  $\mu\text{m}$  at the highest, wherein the amount of surface sizing agent is under 2.0  $\text{g/m}^2$  per side when calculated in dry matter.
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11. The printing paper according to claim 10, wherein the amount of surface sizing agent is 0.5 to 1.5  $\text{g/m}^2$  per side.
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12. The printing paper according to claim 10 or 11, wherein the printing paper is surface sized on both sides.